





महाराष्ट्र शासन - वन विभाग

कुंडल विकास, प्रशासन व व्यवस्थापन प्रबोधिनी (वने) कुंडल

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जा.क्र.ब/कक्ष-संकीर्ण/Gym साहित्य खरेदी/ 2324/२०२२-२३

दिनांक ३०/११/२०२२.

विषय :- कुंडल प्रबोधिनीमध्ये असणाऱ्या Outdoor GYM करिता साहित्य खरेदी करणेबाबत...

महोदय,

कृपया खालील वस्तूंचे दरपत्रक पाठविण्यात यावे.

अ.क्र	तपशील	नग	दर	एकूण रक्कम रु.
१.	Outdoor GYM करिता लागणारे साहित्य सोबत जोडण्यात आलेल्या तपशिलाप्रमाणे व मोजमापानुसार	१		
			एकूण रक्कम रु.	

अटी व शर्ती

- १. सदर दरपत्रक स्वाक्षरी करून व सीलबंद लिफाफ्यात द्यावे. व्यावसायिकाने दरपत्रक सादर करताना लिफाफ क्र.१ तांत्रिक लिफाफा व लिफाफा क्र.२ दराबाबतचा लिफाफा असे दोन लिफाफे स्वतंत्र रित्या सेल करणे व सदरचे दोन लिफाफे एक मोठ्या लिफाफ्यामध्ये टाकून मोठा लिफाफा सीलकरण्यात यावा.
- २. आपले दरपत्रक दिनांक ०८/१२/२०२२ पर्यंत सायंकाळी ०५.४५ वाजे पर्यंत मा.महासंचालक कुंडल विकास, प्रशासन व व्यवस्थापन प्रबोधिनी (वने), कुंडल ता.पलूस जि.सांगली या पत्त्यावर पाठवावे. या तारखेनंतर प्राप्त झालेले दरपत्रक स्वीकारण्यात येणार नाही.
- ३. दरपत्रके स्वीकारणे / नाकारणे चे अधिकार निम्नस्वाक्षरीकर्ते यांचेकडे असतील.
- ४. व्यावसायिकाने दरपत्रक सादर करताना GST रिजस्ट्रेशन / पॅन कार्ड / आधार कार्ड/ शॉप ऍक्ट छायांकित प्रती दरपत्रका सोबत सादर कराव्यात.
- ५. सदरचे दरपत्रक हे दर निश्चित केल्यापासून पुढील २ वर्षे (सन २०२३-२४) या कालावधीपर्यंत लागू राहतील.
- ६. सदरचे न्यूनतम दर प्राप्त झालेल्या व्यवसायीकासोबत दर करार करण्यात येईल.

(डॉ. एस. बी. जाधव, भा.व.से.)

संचालक

कुंडल विकास, प्रशासन व व्यवस्थापन प्रबोधिनी (वने), कुंडल

List of Outdoor Gym Materials

दरपत्रक निविदा मागणी संदर्भ-जा.क्र.ब/कक्ष-संकीर्ण/ outdoor Gym/२३२४/२०२२-२३ दि.३०/११/२०२२

SR.NO	PARTICULERS	QTY	RATE	AMOUNT
01	Chest press Double	01		
02	Double leg Press	01		
03	Sit Up Board	01		
04	Sky Walker	01		
05	Double Bar	01		
06	Single Bar	01		
07	Monkey Bar	01		
08	Multi Functional Trainer	01		
09	Shoulder Builder Double	01		
10	4 in 1 – Combo Sets	01		
11	Rower	01		
12	Transport ,Civil & Labour	Per machine		
	Chagres			

टीप :- सोबत जोडण्यात आलेल्या प्रत्येक मिशनच्या मोजमापानुसार प्रती नगाचे दर देण्यात यावे.

- स्वा -संचालक कुंडल विकास, प्रशासन व व्यवस्थापन प्रबोधिनी (वने), कुंडल

ANNEXURE – 'B' OUTDOOR GYM (GALVANISED IRON) *SPECIFICATION FOR OUTDOOR GYM (GALVANISED IRON) *

Sr.No	Description	
1.	Air Walker	01 No.
	Providing and fixing Air walker made from G.I. pipe.	
	Dimensions: (L X W X H)= 1190X380X1244mm.	
	1) Main Frame- Ø88mm OD "B" class GI pipe dually bending design.	
	2) Foundation plate –M.S. round plate of Ø 250mm & 8mm thick.	
	3) Paddle- Ø42mm OD round GI pipe.	
	4) Handle- Ø33mm OD "B" class GI pipe.	107
	5) Footrest- cast iron 124X296X5mm thick and M.S. plate of 2mm thick use to support it.	2
	Top Closing cap – dome shape made by PP/NYLON/HDPE material.	
	7) 7) Closing cap's- PP/NYLON/HDPE material.	
	8) Bracket- 8mm thick laser profile is use to support paddle frame.	
	9) Foundation stool: Made from main pipe Ø88 mm OD M.S pipe and top support of M.S.	
	round plate of Ø 250 mm & 8mm thickness is welded top. Square tube of 30x30x2 mm is	
	use for to support center pipe. Height of stool is 3ft.	
	Foundation stool is embedded in C.C. stock below ground level.	
	Bearing- use is 6005 permanent lubricated reputed brands.	
	Pin's – Ø 25mm M.S. bright bar pin.	
	Circlips – A 24 circlips are used for assembly.	
	Bearing bushes -Ø 60mm OD seamless pipe.	
	Coating - best quality of powder coating 80-100 micron.	
	Safety Instructions and Exercise chart - start & finish position stick on product.	
2.	Chest Press Double	01 No.
	Providing and fixing chest press Double made from G.I. pipe.	
	Dimensions: (L X W X H)= 1955X710X1900mm.	a 1-
	1) Main center pipe Ø114 mm OD "B" class GI pipe.	
	2) Foundation plate –M.S. round plate of Ø 250mm & 8 mm thick.	
	3) Foundations cover cap- dome shape of PP/NYLON/HDPE material.	
	4) Remaining frame- made up of Ø48mmOD "B" Class G.I. pipe.	
	5) Handle - Made up of Ø48mm OD "B" Class G.I. pipe.	
	6) Link - made up of Ø48mmOD "B" Class G.I. pipe.	
	7) Seat & back rest – 360 X 300X 2mm thick M.S. seat with corner fillet for safety.	
	8) Bearing bush Closing cap's- PP/NYLON/HDPE material.	
	9) Handle is connected with frame by 8 MM laser cutting MS profile.	
	10) Top Closing cap – dome shape made by PP/NYLON/HDPE material.	
	11) Foundation stool: Made from main pipe Ø88 mm OD M.S pipe and top support of M.S.	
	round plate of Ø 250 mm & 8mm thickness is welded top. Square tube of 30x30x2 mm is	
	use for to support center pipe. Height of stool is 3ft.	
	Foundation stool is embedded in C.C. stock below ground level.	
	Bearing- Use is 6005 permanent lubricated reputed brands.	
	Pin − Made up of Ø 25mm M.S. bright bar pin.	
	Bearing bushes - Ø 60mm OD seamless pipe.	
	Grips - High quality rubber Ø 46mm OD.	
	Circlips—A 24 circlips are used for assembly.	
	Coating - best-quality of powder coating 80-100 micron.	
	Safety Instructions and Exercise chart - start & finish position stick on product.	
3.	Triple Twister	01 No.
	Providing and fixing TripleTwister (Standing position-2 and Seating position-1) made from	
	G.I. pipe. Dimensions: (L X W X H) 1500X1500X1420mm.	
	1) Main frame— Ø114 mm OD "B" class GI pipe.	
	 2) Foundation plate -M.S. round plate of Ø 250mm & 8 mm thick. 3) Seat plate support - Ø60 mm OD "B" Class G.I Pipe. 	
	d	
	 Seating ring support - Ø33 mm OD "B" Class G.I Pipe. Remaining frame – Is made by 100x50x2.5mm rectangular pipe. 	

Sr.No	Description	
	7) Standing plate- Ø300mm OD X 10mm thick M.S. plate.	
	8) Seating plate- Ø300mm OD X 10mm thick M.S. plate.	
	9) Seating seat position and other two standing position plates are fixed 120 degrees each	
	from other.	
	10) Handle-Ø33mm "B" Class G.I. Pipe made by rolling.	
	11) Top Closing cap – Dome shape made by PP/NYLON/HDPE material.	
	12) Foundation stool: Made from main pipe Ø88 mm OD M.S pipe and top support of M.S.	
	round plate of Ø 250 mm & 8mm thickness is welded top. Square tube of 30x30x2 mm is	
	use for to support center pipe. Height of stool is 3ft.	
	Foundation stool is embedded in C.C. stock below ground level.	
	Bearing - Used is 6005 permanent lubricated reputed brand.	
	Bearing bushes - Ø 60mm OD seamless pipe.	
	Pin − Made up of Ø 25mm M.S. bright bar .	
	Circlips – A 24 circlips are used for assembly.	
	Coating - best quality of powder coating 80-100 micron.	
	Safety Instructions and Exercise chart - start & finish position stick on product.	
4.	Horse Rider	01 No.
	Providing and fixing Horse Rider made from G.I. pipe.	12
	Dimensions: (L X W X H)= 1140X400X1400mm.	
	1) Main frame - Ø114 mm OD "B" class Gl pipe.	
	2) Foundation plate – M.S. round plate of Ø 250mm & 8mm thick.	
	3) Foundation cover cap - dome shape of PP/NYLON/HDPE material.	
	 4) Remaining frame – Is made by Ø 48 mm OD "B" class GI pipe. 5) Seat frame – Is made by Ø 48 mm OD "B" class GI pipe. 	
H	5) Seat frame – Is made by Ø 48 mm OD "B" class GI pipe.6) Seat position must be horizontal to 110-120 degree.	
	7) Link - made up of Ø48mm OD "B" Class G.I. pipe. Angle between is link and ground	
	position is 10-20 degree.	
	8) Handle - Ø 33 mm OD "B" Class GI pipe.	
	9) Paddle vertical support - Ø 60 mm OD "B" Class GI pipe.	
	10) Handle frame- Ø 42mm OD "B" Class GI pipe dually bending design.	
	11) Foot pipe - Ø 33 mm OD "B" Class GI pipe.	
	12) Support frame – 10 mm thick MS flat is used.	
	13) Seat - 5mm thick MS laser cutting profile is used.	
	14) Bearing bush closing cap – PP/NYLON/HDPE material.	- 101
*	15) Foundation stool: Made from main pipe Ø88 mm OD M.S pipe and top support of M.S.	an T
	round plate of Ø 250 mm & 8mm thickness is welded at top. Square tube of 30x30x2 mm is	
	use for to support center pipe. Height of stool is 3 ft.	
	Foundation stool is embedded in C.C. stock below ground level.	
4	Bearing - Use is 6005 permanent lubricated reputed brand.	
	Bearing bushes - Ø 60mm OD seamless pipe.	
	Pin – Made of Ø 25mm M.S. bright bar.	
	Grips - High quality rubber Ø 46mm OD.	
	Circlips – A 24 circlips are used for assembly.	
	Coating - best quality of powder coating 60 to 70 micron	
	Safety Instructions and Exercise chart - start &finish position stick on product.	
5.	Leg Press Double	01 No.
	Providing and fixing Leg Press Double made from G.I. pipe.	17
	Dimensions: (L X W X H)= 1676X400X1500mm.	
	1) Main frame - Ø114 mm OD "B" class GI pipe.	
	2) Foundation plate – M.S. round plate of Ø 250mm & 8mm thick.	
	3) Foundations cover cap - dome shape of PP/NYLON/HDPE material.	
	4) Link - is Ø 60mm OD "B" Class GI pipe.	
	 5) Seat frame - Ø 42mm OD "B" Class GI pipe. 6) Leg Press back rest should be angled in 120-130 degree. 	
	 6) Leg Press back rest should be angled in 120-130 degree. 7) Foot rest- cast iron 124X296X5mmthick and M.S plate of 2mm thick use to support it. 	
	8) Seat—360X300X 2mm thick M.S. seat with corner fillet for safety.	
	9) Link connected with frame by 8 MM thick laser cutting MS profile.	

r.No	Description	
	 10) Top Closing cap – dome shape made by PP/NYLON/HDPE material. 11) Closing cap's- PP/NYLON/HDPE material. 12) Foundation stool: Made from main pipe Ø88 mm OD M.S pipe and top support of M.S. 	
	round plate of Ø 250 mm & 8mm thickness is welded at top. Square tube of some support use for to support center pipe. Height of stool is 3ft.	
	Foundation stool is embedded in C.C. stock below ground level. Bearing- use is 6005 permanent lubricated reputed brand.	
	Pin- Ø25mm M.S. bright bar pin. Bearing bushes-Ø60mm OD seamless pipe. Circlip- A 24 circlips are used for assembly.	
	Coating - best quality of powder coating 80-100 micron. Safety Instructions and Exercise chart - start & finish position stick on product.	04.11
6.	Rower	01 No.
	Providing and fixing Rower made from G.I. pipe.	
	Dimensions: (L X W X H)= 1472X915X1040mm.	
	21) Upper and bottom pipes - Ø88mm OD "B" Class GI pipe.	
	22) Foundation plate –M.S. round plate of Ø 250mm & 8mm thick.	
	23) Handle- Ø33mm OD "B" Class G.I pipe.	
	24) Angle between handle and horizontal surface is 75-80 degree.	
	25) Linkages – Ø48mm OD "B" Class G.l. pipe.	
	26) Seat – 360 X 300 X 2mm thick M.S. seat with corner fillet for safety.	
	27) Foot resting pipe- Ø60 OD "B" Class G.I. pipe.	
9	28) End Closing cap – dome shape made by PP/NYLON/HDPE material.	
10	29) Closing caps – PP/NYLON/HDPE material. 30) Foundation stool: Made from main pipe Ø88 mm OD M.S pipe and top support of M.S.	,
	30) Foundation stool: Made from main pipe gos min ob mis pipe and the property of the round plate of Ø250 mm & 8mm thickness is welded at top. Square tube of 30x30x2 mm is	
	use for to support center pipe. Height of stool is 3ft.	
	Foundation stool is embedded in C.C. stock below ground level.	
	Foundation stool is embedded in c.c. stock below 8. 5 and 1.	
	Pin − Ø 25mm M.S. bright bar pin. Circlips− A 24 circlips are used for assembly.	
	Bearing bushes-Ø 60mm OD seamless pipe/Bar.	1.
ė.	Bearing busines-y builtin ob seattless pipe, but.	
	Bearing- use is 6005 permanent lubricated reputed brands.	
	Grips – high quality rubber 46mm OD.	
1	Coating - best quality of powder coating 80-100 micron. Safety Instructions and Exercise chart - start & finish position stick on product.	
		01 No.
7.	Seated Puller Double	
. 4	Providing and fixing Seated puller double made from G.I. pipe.	
	Dimensions: (L X W X H)= 1955X660X1955mm.	
	1) Main center pipe- Ø114 mm OD "B" class GI pipe.	
	2) Foundation plate –M.S. round plate of Ø 250mm & 8 mm thick.	
	 3) Foundations cover cap- dome shape of PP/NYLON/HDPE material. 4) Remaining frame- made up of Ø48mm OD "B" Class G.I. pipe. 	
	Con "D" Class G L nine	
	and you are thick M.C. cost with corner fillet for safety.	
,-	- 7) Handle is connected with frame by 8 MM laser cutting MS profile.	
	8) Top Closing cap – dome shape made by PP/NYLON/HDPE material.	
	a) al : DD/NVI ON/UDDE material	
	10) Foundation stool: Made from main pipe Ø88 mm OD M.S pipe and top support of M.S round plate of Ø250 mm & 8mm thickness is welded top. Square tube of 30x30x2 mm i	s
	use for to support center pipe Height of stool is 3ft.	
	Foundation stool is embedded in C.C. stock below ground level.	
	Bearing- Use is 6005 permanent lubricated reputed brands.	
	Pin− Made up of Ø 25mm M.S. bright bar pin.	
	Bearing bushes - Ø 60mm OD seamless pipe.	
	Grips - High quality rubber Ø 46mm OD.	
	Circlips—A 24 circlips are used for assembly.	
	Coating - best quality of powder coating 80-100 micron.	

Sr.No	Description	
	Safety Instructions and Exercise chart - start & finish position stick on product.	01.11
8.	Shoulder Builder Double	01 No.
	Providing and fixing Shoulder Builder Double made from G.I. pipe.	
	Dimensions: (L X W X H)= 890X558X1500mm.	
	1) Main frame- Made from Ø 114 mm OD "B" Class G.I. pipe.	
	2) Foundation plate –M.S. round plate of Ø 250 mm & 8mm thick.	
	Foundation cover cap - dome shape of PP/NYLON/HDPE material.	
	4) Shoulder ring pipe- Ø33 mm OD "B" Class G.I Pipe.	
	5) Shoulder ring pipe support – Ø25 mm OD "B" Class G.I Pipe.	
	6) Nylon knob with Bearing – Is fixed on shoulder ring pipe for rotating purpose. 2 set to be	
	fixed in a position for kids and adults.	*
	7) Top Closing cap's- PP/NYLON/HDPE material	
	8) Closing cap – PP/NYLON/HDPE material.	
	9) Foundation stool: Made from main pipe Ø88 mm OD M.S pipe and top support of M.S.	
	round plate of Ø 250 mm & 8mm thickness is welded at top. Square tube of 30x30x2 mm is	
	use for to support center pipe. Height of stool is 3ft.	
	Foundation stool is embedded in C.C. stock below ground level.	
	Bearing - Use is 6005 permanent lubricated reputed brands.	
	Pin- Ø25 mm M.S. Foundation plate -M.S. round plate of Ø 250 mm & 8mm thick.	
	Bearing bushes-Ø60 mm OD seamless pipe.	
	Circlips – A 24 circlips are used for assembly.	
	Coating - best quality of powder coating 80-100 micron.	
	Safety Instructions and Exercise chart - start & finish position stick on product.	
9.	Sit Up Board	01 No.
18	Providing and fixing Sit Up Board made from G.I. pipe.	
	Dimensions: (L X W X H)= 1570X450X660mm.	
	1) Main frame - made from Ø33 OD "B" Class G.I. pipe bending design.	
	2) Foundation plate –M.S. round plate of Ø 250mm & 8 mm thick.	
	3) Leg Support- Ø 60mm OD "B" Class G.I Pipe.	
	4) Remaining Frame - Ø 60 mm OD "B" Class GI pipe and 100 X 50 MS pipe.	
	5) Backrest Seat- made of M.S Checkered Plate Sheet of 3 mm thickness size 1100mm x 310	
	mm ·	
	6) Foundation stool: Made from main pipe Ø88 mm OD M.S pipe and top support of M.S.	10
	round plate of Ø250 mm & 8mm thickness is welded top. Square tube of 30x30x2 mm is	
:	use for to support center pipe. Height of stool is 3ft.	
	Foundation stool is embedded in C.C. stock below ground level.	
	Coating - best quality of powder coating 80-100 micron.	
4	Safety Instructions and Exercise chart - start & finish position stick on product	
10.	Sky Walker	01 No.
	Providing and fixing Sky Walker made from G.I. pipe.	
	Dimensions:(L X W X H)= 1720X910X1700mm.	1
	1) Main frame- Made of Ø8 8mm OD "B" class GI pipe dually bending design.	
	2) Foundation plate – M.S. round plate of Ø 250mm & 8 mm thick.	
	3) Paddle vertical support - Ø42mm OD "B" Class GI pipe.	
	4) Handle- Ø33mm OD "B" Class GI pipe dually bending design.	
	5) Leg movement frame—50mm X50mm X2mm thick square pipe.	
	6) Footrest - cast iron 124X296X5mm thick and M.S. plate of 2mm thick use for to support it.	
	7) Top Closing cap – dome shape made by PP/NYLON/HDPE material.	
	8) Closing cap's— PP/NYLON/HDPE material.	
	9) Foundation stool: Made from main pipe Ø88 mm M.S pipe. and top support of M.S. round	
	plate of Ø 250 mm & 8mm thickness is welded top. Square tube of 30x30x2 mm is use for	
	to support center pipe. Height of stool is 3ft.	
	Foundation stool is embedded in C.C. stock below ground level.	
	Grips - High quality rubber Ø 46mm OD. Bearing- Use is 6005 permanent lubricated	1
	reputed brand. Bearing bushes - Ø 60mm OD seamless pipe. Pin –Made of Ø 25mm M.S	
	bright bar. Circlips - A 24 circlips are used for assembly. Coating - best quality of powde	r
	coating 80-100 micron. Safety Instructions and Exercise chart - start & finish position stick	

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Sr.No	Description	
	on product.	
11.	Surf Board	01 No.
	Providing and fixing Surf Board made from G.I. pipe.	
	Dimensions: (L X W X H)= 1090X890X1390mm.	
	1) Main frame –Made from two pipes of Ø114 mm OD "B" class GI pipe.	
	2) Foundation plate –M.S. round plate of Ø 250mm & 8mm thick.	N72
	3) Connecting pipe - Ø 88 mm OD "B" class GI pipe is used to connect both main frame pipes	
	at top end and Ø 42 mm pipe is used to connect at bottom end.	
	4) Handle- Ø 42mm and Ø 33 OD "B" Class GI pipe.	
	5) Support pipe $-\emptyset$ 60 mm is use to support leg movement frame.	
	6) Leg movement frame— Ø 42mm OD "B" Class GI pipe.	
	 Footrest - cast iron 325X270X8mm thick and M.S. plate of 250x200x2mm thick use for to support it. 	
	8) Bracket- 8mm thick laser profile is use to support leg movement frame.	
	9) Top Closing cap – dome shape made by PP/NYLON/HDPE material.	
	10) Closing cap's— PP/NYLON/HDPE material.	
	11) Foundation stool: Made from main pipe Ø88 mm OD M.S pipe and top support of M.S.	
	round plate of \emptyset 250 mm & 8mm thickness is welded at top. Square tube of 30x30x2 mm is use for to support center pipe. Height of stool is 3ft.	×,
	Foundation stool is embedded in C.C. stock below ground level.	
	Grips - High quality rubber Ø 46mm OD.	
	Bearing - Use is 6005 permanent lubricated reputed brand.	
	Bearing bushes - Ø 60mm OD seamless pipe.	
	Pin – Made of Ø 25mm M.S. bright bar.	6 5
H	Circlips – A 24 circlips are used for assembly.	
	Coating - best quality of powder coating 80-100 micron.	
	Safety Instructions and Exercise chart - start & finish position stick on product.	
12.	Exer Cycle	01 No.
		OI NO.
	Providing and fixing Exer Cycle made from G.I. pipe.	
	Dimensions: (L X W X H)= 1340X710X1190mm.	
	1) Main Frame-100mmX50mmX2.5mm rectangular CR pipe with bending design.	
	2) Foundation plate –M.S. round plate of Ø 250mm & 8mm thick.	
	3) Handle-Ø33mm OD "B" Class GI Round pipe dully bending design.	
*	4) Side and top cover – 1.6 mm thick MS laser cutting profile is used.	
	5) Seat-5mm thick MS laser cutting profile is used. 6) Paddle 100mm V50mm, execute pine and 40v16 mm, MS flat is use for connecting the	
	 Paddle–100mmX50mm capsule pipe and 40x16 mm MS flat is use for connecting the paddle and shaft. 	
	7) Closing cap's— PP/NYLON/HDPE material.	
	8) Foundation stool: Made from main pipe Ø88 mm OD M.S pipe and top support of M.S.	
	round plate of Ø250 mm & 8mm thickness is welded top. Square tube of 30x30x2 mm is	
	use for to support center pipe. Height of stool is 3ft.	
14	Foundation stool is embedded in C.C. stock below ground level.	
	Bearing bushes - Ø 60mm OD seamless pipe. Bearing- Use is 6005 permanent lubricating	1
	sealed reputed brand. Shaft -Made up of Ø25mm OD MS Bright bar.	
	Circlips— A 24 circlips are used for assembly. Coating - best quality of powder coating 80-	
	100 micron. Safety Instructions and Exercise chart - start & finish position stick on product.	
13.		01 N
13.	Standing and Seating Twister	01 No.
	Providing and fixing Standing and Seating Twister made from G.I. pipe.	
	Dimensions: (L X W X H) = 1820X480X1270mm.	
	1) Main frame- Ø114 mm OD "B" class GI pipe.	
	2) Foundation plate –M.S. round plate of Ø 250mm & 8 mm thick.	
	3) Seat plate support – Ø60 mm OD "B" Class G.I Pipe.	
	4) Seating ring - Ø33 mm OD "B" Class G.I Pipe made by rolling.	
	5) Seating ring support - Ø33 mm OD "B" Class G.I Pipe.	
	Remaining frame – Is made by 100x50x2.5mm rectangular pipe.	
	7) Standing plate- Ø300mm OD X 10mm thick M.S. plate.	l .

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r.No	Description	
.140	 9) Handle-Ø33mm "B" Class G.I. Pipe made by rolling. 10) Top Closing cap – Dome shape made by PP/NYLON/HDPE material. 11) Foundation stool: Made from main pipe Ø88 mm OD M.S pipe and top support of M.S. round plate of Ø 250 mm & 8mm thickness is welded top. Square tube of 30x30x2 mm is 	
	use for to support center pipe Height of stool is 3ft.	
	Foundation stool is embedded in C.C. stock below ground level.	
	Bearing - Used is 6005 permanent lubricated reputed brand.	
	Bearing bushes - Ø 60mm OD seamless pipe.	
	Pin − Made up of Ø 25mm M.S. bright bar.	
	Circlips – A 24 circlips are used for assembly.	
	Coating - best quality of powder coating 80-100 micron.	
	Safety Instructions and Exercise chart - start & finish position stick on product.	01 No.
14.	Multi-Functional Trainer	011101
	Providing and fixing Multi-Functional Trainer made from G.I. pipe.	
	Dimensions (L X W X H)= 1390X660X2600mm.	
	1) Main frame – Ø88mm OD "B" class GI pipe.	
	2) Foundation plate – M.S. round plate of Ø 250mm & 8mm thick.	
	3) Back support— Ø 42mm OD round GI pipe.	
	4) Leg riser support pipe- 100X50X2.5mm thick rectangle pipe.	
	 5) Dipping handle - Ø 33mm OD "B" Class G.I. Pipe. 6) Pushup handle - Ø 42 OD "B" Class GI pipe. 	
	7) Chin-up support - Ø 60mm OD " B" Class G.I. Pipe.	
	8) Chin-up handle - Ø 25mm OD MS bar with knurling.	
	9) Grips – high quality rubber Ø 46 mm OD.	
75	10) Top Closing cap — PP/NYLON/HDPE material.	
	44) Flow Fouldown flat is used for connecting main frame.	
	12) 5 and thing steel. Made from main nine 088 mm OD M.S pipe and top support of 1913.	
	round plate of Ø 250 mm & 8mm thickness is welded top. Square tube of 30,300,2 mm is	
	use for to support center pipe. Height of stool is 3ft.	
	Foundation stool is embedded in C.C. stock below ground level.	
	Coating - best quality of powder coating 80-100 micron.	1
	Safety Instructions and Exercise chart - start &finish position stick on product.	01 No.
15.	Bench with Fixed Weight	OI NO.
	Providing and fixing Bench with Fixed Weight made from G.I. pipe.	
	Dimensions: (I X W X H)= 1190X1190X1290mm.	1 1 1 1 1 1
	1) Main frame- Made from Ø 60 OD "B" Class mm G.I. pipe.	
	2) Foundation plate –M.S. round plate of Ø 250mm & 8mm tnick.	
. *	3) Backrest frame –Made from Ø 48 OD"B" Class mm G.I. pipe.	
	4) Bottom support pipe - 50X25X2.5mm thick rectangle pipe.	
	4) Bottom support pipe - 50x25x2.5mm thick rectangle pipes and 5kg casting round plate is 5) Fixed weight- made from SS 202 Stainless Steel tube and 5kg casting round plate is	
	attached at both end of bar. 6) Backrest Seat- made of M.S Checkered Plate Sheet of 3 mm thickness size 1150mm x 305	
	mm. 7) MS Flat 50x10- is used for connecting main frame and backrest frame.	
	a) = Glada and MS can is used	
	a) 5 station steel. Made from main nine (088 mm OD M.5 pipe and top support of Miss	
	and along of discountry and thickness is welded top. Square tube of SoxSox2 iiiii is	·
	for to support conter nine Height of stool is 3 feet. Foundation stool is embedded in	
100	C.C. stock below ground level. Locking chain: Used to connect fixed weight with man	
	funda	
	Coating - best quality of powder coating 80-100 micron. Safety Instructions and Exercise	
	chart - start & finish position stick on product.	01 No.
16.	Bench with Fixed Dumbbells	OI NO.
	Providing and fixing Bench with Fixed Dumbbells made from G.I. pipe.	
	Dimensions: (L X W X H)= 1650X960X810mm.	
	1) Main frame- Made from Ø 48 OD "B" Class mm G.I. pipe.	
T	2) Foundation plate –M.S. round plate of Ø 250mm & 8mm thick.	

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r.No	Description	1.5
	 Dumbbell supporting frame - Made from Ø 48 OD"B" Class mm G.I pipe. Seating frame- 50x25x2 mm thickness rectangular pipe is used. Fixed weight- made from SS 202 Stainless Steel tube and 5kg casting round plate weight is attached at both end of bar. 8mm laser cut M.S profile- Is use for connecting the dumbbell frame and main frame. Footrest- 50x25x2 mm thickness rectangular pipe is used. Foundation stool: Made from main pipe Ø88 mm OD M.S pipe and top support of M.S. round plate of Ø250 mm & 8mm thickness is welded top. Square tube of 30x30x2 mm is use for to support center pipe. Height of stool is 3 feet. 	
	Foundation stool is embedded in C.C. stock below ground level. Coating - best quality of powder coating 80-100 micron. Safety Instructions and Exercise chart - start & finish position stick on product.	24.11
17.	Back Extension	01 No.
	Providing and fixing Back Extension made from G.I. pipe. Dimensions: (L X W X H)= 1060X730X990mm. 1) Main frame- Made from Ø88 OD "B" Class mm G.I. pipe. 2) Foundation plate –M.S. round plate of Ø 250mm & 8mm thick.	
	 3) Leg Support - Ø42mm OD "B" G.I Pipe. 4) Seat rest pipe - Ø42mm OD "B" Class G.I Pipe. 5) Handle pipe - Ø33mm OD "B" Class G.I Pipe. 6) Footrest- Cast iron 124X296X5mm thick and M.S plate of 3mm thick used to support it. 7) Footrest pipe - Ø42mm OD "B" Class G.I Pipe and 80x40 mm MS rectangular pipe. 	
*	8) Closing cap – PP/NYLON/HDPE material. 9) Seat – 360 X 300 X 2mm thick M.S. seat with corner fillet for safety. 10) Grips - High quality rubber Ø 46 mm OD. 11) Foundation stool: Made from main pipe Ø88 mm OD M.S pipe and top support of M.S.	
	round plate of Ø250 mm & 8mm thickness is welded top. Square tube of 30x30x2 mm is use for to support center pipe. Height of stool is 3ft. Foundation stool is embedded in C.C. stock below ground level. Coating - best quality of powder coating 80-100 micron. Safety Instructions and Exercise chart - start & finish position stick on product.	
18.	Chest Press Single	01 No.
10.	Providing and fixing chest press Single made from G.I. pipe. Dimensions: (L X W X H)= 1625X660X1880mm.	
. *	 Main center pipe Ø114 mm OD "B" class GI pipe. Foundation plate –M.S. round plate of Ø 250mm & 8 mm thick. Foundations cover cap- dome shape of PP/NYLON/HDPE material. Remaining frame- made up of Ø48mmOD "B" Class G.I. pipe. Handle - Made up of Ø48mm OD "B" Class G.I. pipe. Link - made up of Ø48mmOD "B" Class G.I. pipe. Seat & back rest – 360 X 300X 2mm thick M.S. seat with corner fillet for safety. 	40
19	8) Bearing bush Closing cap's—PP/NYLON/HDPE material. 9) Handle is connected with frame by 8 MM laser cutting MS profile. 10) Top Closing cap — dome shape made by PP/NYLON/HDPE material. 11) Foundation stool: Made from main pipe Ø88 mm OD M.S pipe and top support of M.S. round plate of Ø 250 mm & 8mm thickness is welded top. Square tube of 30x30x2 mm is use for to support center pipe. Height of stool is 3ft.	
	Foundation stool is embedded in C.C. stock below ground level. Bearing- Use is 6005 permanent lubricated reputed brands. Pin – Made up of Ø 25mm M.S. bright bar pin. Bearing bushes - Ø 60mm OD seamless pipe. Grips - High quality rubber Ø 46mm OD. Circlips—A 24 circlips are used for assembly. Coating - best quality of powder coating 80-100 micron. Safety Instructions and Exercise chart - start & finish position stick on product.	
19.	Instruction Board Dimensions: (L X W X H)= 990X430X2440mm. Instruction board made up of "B" class G.I. Pipe of different NB. Nominal Bore size i.e internal diameter of pipe in millimeters.	01 No

Sr.No	Description	
	40mm NB: Center pipe, foundation main frame.	
	The instruction board is made up of ACP (Aluminium Composite Panel) with thickness of	
	3mm.	
	M.S. Angle 23 x 23 x 1.8mm foundation support frame.	
	M.S Pipe 40 x 20 x 1.8mm foundation main frame.	
	Nut and Bolt – High tensile steel with galvanized nut and bots are used.	
	Powder Coating - best quality of powder coating 80-100 micron.	
20.	Double Twister Standing	01 No.
20.		OI NO.
	Providing and fixing Double Twister Standing made from G.I. pipe.	43
	Dimensions: (L X W X H)= 1820X480X1270mm.	
	1) Main frame- Ø114 mm OD "B" class GI pipe.	
	2) Foundation plate –M.S. round plate of Ø 250mm & 8 mm thick.	
	3) Seat plate support – Ø60 mm OD "B" Class G.I Pipe.	
	4) Standing ring - Ø33 mm OD "B" Class G.I Pipe made by rolling.	1004
	5) Standing ring support - Ø33 mm OD "B" Class G.I Pipe.	
	6) Remaining frame – Is made by 100x50x2.5mm rectangular pipe.	
	7) Standing plate- Ø300mm OD X 05mm thick M.S. plate.	
	8) Handle- Ø33mm "B" Class G.I. Pipe made by rolling.	
	9) Top Closing cap – Dome shape made by PP/NYLON/HDPE material.	
	10) Foundation stool: Made from main pipe Ø88 mm OD M.S pipe and top support of M.S.	
	round plate of Ø 250 mm & 8mm thickness is welded top. Square tube of 30x30x2 mm is	
	use for to support center pipe Height of stool is 3ft.	
	Foundation stool is embedded in C.C. stock below ground level.	
9	Bearing - Used is 6005 permanent lubricated reputed brand.	
	Bearing bushes - Ø 60mm OD seamless pipe.	
	Pin – Made up of \emptyset 25mm M.S. bright bar .	
	Circlips – A 24 circlips are used for assembly.	
	Coating - best quality of powder coating 80-100 micron.	
	Safety Instructions and Exercise chart - start & finish position stick on product.	
21.	Push Up Bar	01 No.
	Providing and fixing Push Up Bar made from G.I. pipe.	
	Dimensions: (L X W X H)= 1220X530X1500mm.	
	1) Main frame-Ø 88 mm OD "B" class GI pipe.	
	2) Leg & Hand Support- Ø33 mm OD "B" class GI pipe.	
	3) Foundation plate –M.S. round plate of Ø 250mm & 8 mm thick.	
	4) Top Closing cap – Dome shape made by PP/NYLON/HDPE material.	
	5) Closing cap's- Plastic molded.	
	6) Foundation stool: Made from main pipe Ø88 mm OD M.S pipe and top support of M.S.	
	round plate of Ø 250 mm & 8mm thickness is welded top. Square tube of 30x30x2 mm is	
	use for to support center pipe Height of stool is 3ft.	
	Foundation stool is embedded in C.C. stock below ground level.	
	Coating - best quality of powder coating 80-100 micron.	
	Safety Instructions and Exercise chart - start & finish position stick on product.	
22.	Tai chi Spinner	01 No.
	Providing and fixing Tai chi Spinner made from G.I. pipe.	01110.
	Dimensions: (L X W X H)= 1200X680X1370mm.	
	10) Main frame- Made from Ø 114 mm OD "B" Class G.I. pipe.	
	11) Foundation plate –M.S. round plate of Ø 250 mm & 8mm thick.	
	12) Foundation cover cap - dome shape of PP/NYLON/HDPE material.	
	13) Thai chi ring pipe- Ø33 mm OD "B" Class G.I Pipe.	
	14) Thai chi ring pipe support – Ø25 mm OD "B" Class G.I Pipe.	
	15) Nylon knob with Bearing – Is fixed on shoulder ring pipe for rotating purpose. 16) Top Closing cap's RR/NYLON/HDRE material.	
	16) Top Closing cap's- PP/NYLON/HDPE material.	
	17) Closing cap — PP/NYLON/HDPE material. 18) Foundation stock Made from main pine (888 mm OD M S. pine and top support of M S.	
	18) Foundation stool: Made from main pipe Ø88 mm OD M.S. pipe and top support of M.S. round plate of Ø 250 mm & 8mm thickness is welded at top. Square tube of $30x30x2$ mm is	

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Sr.No	Description	
	Foundation stool is embedded in C.C. stock below ground level.	
	Bearing - Use is 6005 permanent lubricated reputed brand.	
	Pin- Ø25 mm M.S.	
	Foundation plate –M.S. round plate of Ø 250 mm & 8mm thick.	-
	Bearing bushes-Ø60 mm OD seamless pipe.	
	Circlips – A 24 circlips are used for assembly.	
	Coating - best quality of powder coating 80-100 micron.	
	Safety Instructions and Exercise chart - start & finish position stick on product	
23.	Three in One Combo Unit Chest press/Air walker/Seated Puller.	01 No.
	Providing and fixing Three in One Combo Unit made from G.I. pipe.	
	Dimensions: (L X W X H)= 2740X710X2130mm.	
	1) Main center pipe- Ø114 mm OD "B" class GI pipe.	
	2) Main pipe – Air walker Ø88mm OD "B" class GI pipe dually bending design.	
	3) Foundation plate −M.S. round plate of Ø 250mm & 8 mm thick.	
	4) Foundations cover cap- dome shape of PP/NYLON/HDPE material.	
	5) Remaining frame- made up of Ø48mm OD "B" Class G.I. pipe.	
	6) Handle - Made up of Ø48 and Ø33 mm OD "B" Class G.I. Pipe.	
	 7) Paddle - Ø42mm OD round GI pipe. 8) Seat - 360 X 300 X 2mm thick M.S. seat with corner fillet for safety. 	
	9) Footrest- cast iron 124X296X5mm thick and M.S. plate of 2mm thick use to support it.	
	10) Handle is connected with frame by 8 MM laser cutting MS profile.	
	11) Bracket - 8mm thick laser profile is use to support paddle frame.	
	12) Top Closing cap – dome shape made by PP/NYLON/HDPE material.	
	13) Closing cap's – PP/NYLON/HDPE material	
H	14) Foundation stool: Made from main pipe Ø88 mm OD M.S. pipe and top support of	
	M.S. round plate of Ø 250 mm & 8mm thickness is welded top. Square tube of 30x30x2	
	mm is use for to support center pipe Height of stool is 3ft.	
	Foundation stool is embedded in C.C. stock below ground level.	
	Bearing- Use is 6005 permanent lubricated reputed brand.	
	Pin– Made up of Ø 25mm M.S. bright bar pin.	
	Bearing bushes - Ø 60mm OD seamless pipe.	
	Grips - High quality rubber Ø 46mm OD.	
	Circlips—A 24 circlips are used for assembly.	
	Coating - best quality of powder coating 80-100 micron.	
;	Safety Instructions and Exercise chart - start & finish position stick on product.	
24.	Four in One Combo Unit Seating Twister/ Standing Twister/Leg Press/Air walker.	01 No.
	Providing and fixing Four in One Combo Unit made from G.I. pipe.	
	Dimensions : (L X W X H)= 2740X1500X2130mm.	
	1) Main center pipe- Ø114 mm OD "B" class GI pipe.	884
	2) Main pipe – Air walker Ø88mm OD "B" class GI pipe dually bending design.	la de la companya de
	3) Foundation plate –M.S. round plate of Ø 250mm & 8 mm thick.	
	4) Foundations cover cap- dome shape of PP/NYLON/HDPE material.	
	5) Remaining frame- made up of Ø48mm OD "B" Class G.I. pipe.	
	6) Handle - Made up of Ø48 and Ø33 mm OD "B" Class G.I. Pipe.7) Paddle - Ø42mm OD round GI pipe.	
	8) Seat – 360 X 300 X 2mm thick M.S. seat with corner fillet for safety.	
	9) Footrest- cast iron 124X296X5mm thick and M.S. plate of 2mm thick use to support it.	
	10) Handle is connected with frame by 8 MM laser cutting MS profile.	
	11) Bracket - 8mm thick laser profile is use to support paddle frame.	
	12) Top Closing cap – dome shape made by PP/NYLON/HDPE material.	
	13) Closing cap's – PP/NYLON/HDPE material	
	14) Foundation stool: Made from main pipe Ø88 mm OD M.S. pipe and top support of	
	M.S. round plate of \emptyset 250 mm & 8mm thickness is welded top. Square tube of	
	30x30x2 mm is use for to support center pipe Height of stool is 3ft.	
	Foundation stool is embedded in C.C. stock below ground level.	
	Bearing- Use is 6005 permanent lubricated reputed brand.	
	Pin– Made up of Ø 25mm M.S. bright bar pin.	2.

Sr.No	Description	
	Bearing bushes - Ø 60mm OD seamless pipe. Grips - High quality rubber Ø 46mm OD. Circlips—A 24 circlips are used for assembly. Coating - best quality of powder coating 80-100 micron. Safety Instructions and Exercise chart - start & finish position stick on product.	
25		01 No.
25.	Cross Trainer Single. Providing and fixing Cross Trainer Single made from G.I. pipe. Dimensions: (L X W X H)= 1140X550X1650mm. 1) Main frame- Made of Ø88mm OD "B" class GI pipe dually bending design. 2) Foundation plate – M.S. round plate of Ø 250mm & 8 mm thick. 3) Paddle vertical support - Ø42mm OD "B" Class GI pipe. 4) Handle- Ø33mm OD "B" Class GI pipe dually bending design. 5) Leg movement frame- 50mm X50mm X2mm thick square pipe. 6) Footrest - cast iron 124X296X5mm thick and M.S. plate of 2mm thick use for to support it. 7) Top Closing cap – dome shape made by PP/NYLON/HDPE material. 8) Closing cap's- PP/NYLON/HDPE material. 9) Foundation stool: Made from main pipe Ø88 mm OD M.S. pipe. and top support of M.S. round plate of Ø 250 mm & 8mm thickness is welded top. Square tube of 30x30x2 mm is use for to support center pipe. Height of stool is 3ft. Foundation stool is embedded in C.C. stock below ground level.	01 No.
	Grips - High quality rubber.	111
٠	Bearing- Use is 6005 permanent lubricated reputed brand.	
	Bearing bushes - Ø 60mm OD seamless pipe. Pin –Made of Ø 25mm M.S. bright bar.	
H	Circlips – A 24 circlips are used for assembly.	
	Coating - best quality of powder coating 80-100 micron.	85
	Safety Instructions and Exercise chart - start & finish position stick on product.	
26.	Cross Trainer Double	01 No.
	Providing and fixing Cross Trainer Double made from G.I. pipe.	
	 Dimensions: (L X W X H)= 2280X550X1650mm. Main frame- Made of Ø88mm OD "B" class GI pipe dually bending design. Foundation plate – M.S. round plate of Ø 250mm & 8 mm thick. Paddle vertical support - Ø42mm OD "B" Class GI pipe. Handle- Ø33mm OD "B" Class GI pipe dually bending design. Leg movement frame- 50mm X50mm X2mm thick square pipe. Footrest - cast iron 124X296X5mm thick and M.S. plate of 2mm thick use for to support it. Top Closing cap – dome shape made by PP/NYLON/HDPE material. Closing cap's- PP/NYLON/HDPE material. Foundation stool: Made from main pipe Ø88 mm OD B class G.I. pipe. and top support of M.S. round plate of Ø250 mm & 8mm thickness is welded top. Square tube of 30x30x2 mm is use for to support center pipe. Height of stool is 3ft. 	o ,
	Foundation stool is embedded in C.C. stock below ground level.	
	Grips - High quality rubber.	
	Bearing- Use is 6005 permanent lubricated reputed brand.	
	Bearing bushes - Ø 60mm OD seamless pipe. Pin –Made of Ø 25mm M.S. bright bar.	
	Circlips – A 24 circlips are used for assembly.	
	Coating - best quality of powder coating 80-100 micron.	
	Safety Instructions and Exercise chart - start & finish position stick on product.	
27.	Arm and Paddle Bike.	01 No.
	Providing and fixing Arm and Paddle Bike made from G.I. pipe.	
	Dimensions: (L X W X H)= 990X500X880mm.	
	Main Frame—100mmX50mmX2.5mm rectangular CR pipe with bending design.	
	2) Foundation plate –M.S. round plate of Ø 250mm & 8mm thick.	
	3) Handle- Ø33mm OD "B" Class GI Round pipe dully bending design.	

Sr.No	Description	
	 Side and top cover – 1.6 mm thick MS laser cutting profile is used. Seat- 5mm thick MS laser cutting profile is used. Paddle–100mmX50mm capsule pipe and 40x16 mm MS flat is use for connecting the paddle and shaft. Closing cap's– PP/NYLON/HDPE material. Foundation stool: Made from main pipe Ø88 mm OD M.S pipe and top support of M.S. round plate of Ø 250 mm & 8mm thickness is welded top. Square tube of 30x30x2 mm is use for to support center pipe. Height of stool is 3ft. Foundation stool is embedded in C.C. stock below ground level. Bearing bushes - Ø 60mm OD seamless pipe. Bearing- Use is 6005 permanent lubricating sealed reputed brand. 	
	Shaft -Made up of Ø25mm OD MS Bright bar. Circlips— A 24 circlips are used for assembly. Coating - best quality of powder coating 80-100 micron. Safety Instructions and Exercise chart - start & finish position stick on product.	
28.	Single bar. Providing and fixing Single bar made from G.I. pipe. Dimensions: (L X W X H)3550X2590mm.	01 No.
	 Main frame - made from Ø48 OD "B" Class G.I. pipe. Frame of Single Bar – Ø33 OD "B" Class G.I. pipe. Foundation plate –M.S. round plate of Ø 250mm & 8 mm thick. Top Closing cap's- Decent Design Size PP/HDPE/MS. Material 	
9	Foundation stool: Made from main pipe Ø88 mm OD M.S pipe and top support of M.S. round plate of Ø250 mm & 8mm thickness is welded top. Square tube of 30x30x2 mm is use for to support center pipe. Height of stool is 3ft. Foundation stool is embedded in C.C. stock below ground level. Coating - best quality of powder coating 80-100 micron.	
	Safety Instructions and Exercise chart – Made from Aluminum/stainless-steel stick-on product	
29.	Double bar. Providing and fixing Double bar made from G.I. pipe. Dimensions: (L X W X H)1850X530X1980mm.	01 No.
:	 Main frame - made from Ø48 OD "B" Class G.I. pipe. remaining frame - made from Ø48 OD "B" Class G.I. pipe Closing cap's – PP/NYLON/HDPE material. 	
	Foundation stool: Made from main pipe Ø88 mm OD M.S pipe and top support of M.S. round plate of Ø250 mm & 8mm thickness is welded top. Square tube of 30x30x2 mm is use for to support center pipe. Height of stool is 3ft. Foundation stool is embedded in C.C. stock below ground level.	2
	Coating - best quality of powder coating 80-100 micron. Safety Instructions and Exercise chart - start & finish position stick on product	

Note: All Joints are welded using 'Co₂' Welding process with grinding finish